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D505-1049-041
Job Sheet 174377



Part No: D505-1049-041

Job Qty: 2 ea

Part Name: Wearplate Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg D505-1049 RevB IPP Rev.A New issue JFS 17/11/01 Verified by:DD IPP Rev.B Updated Bom per dwg.
RevB JFS 18/03/01 Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/13/18	0.00	0.00	Start Up Stores/Pkg-2		APR 17 2018
160	Packaging	2 pcs		4/13/18	0.00	0.00	Packaging1		APR 12 2018
170	QC	2 pcs		4/13/18	0.00	0.00	QC4		Smb
175	DC	2 pcs		4/13/18	0.00	0.00	DC		Smb
180	Packaging	2 pcs		4/13/18	0.00	0.00	Packaging3		Smb
190	QC21-FG	2 Ea		4/13/18	0.00	0.00	QC21		DAC 21 9-85 APR 13 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D505-1049-041 CHG001
Descriptions: 180 - Identify and pack for shipping as per PPP d505-1049-041 LOCATION:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-7A	Bolt	16 Ea (8 ea)	90-Start up Operation	74137820.80
D2529	Washer	16 Ea (8 ea)	90-Start up Operation	5019348
D5559-041	Wearplate Assembly	4 Ea (2 ea)	90-Start up Operation	5052439
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5045901

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-7A	16	76	0
	D2529	16	2,766	0
	D5559-041	4	1	0
	MS21042L4	16	3,314	0

Part Specifications

Specifications could not be found.

4 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D505-1049-011 <i>Bearpaw Installation</i>	11.1 lb 5.03 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	191.6 in 4.87 m	2127 in-lb 24.5 m-kg
D505-1049-013 <i>Bearpaw Installation with Wearplates</i>	14.5 lb 6.58 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	191.4 in 4.86 m	2775 in-lb 32.0 m-kg
D505-1049-041 <i>Wearplate Kit</i>	3.4 lb 1.54 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	190.8 in 4.85 m	649 in-lb 7.5 m-kg

5 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D505-1049-011	BEARPAW INSTALLATION
	X		D505-1049-013	BEARPAW INSTALLATION WITH WEARPLATES
		X	D505-1049-041	WEARPLATE KIT
8	8		D2274	Radius Block
16	16	8	D2529	Washer
4	4		D5566-1	Clamp
4	4		D5567-1	Cushion
	2	2	D5559-041	Wearplate
2	2		D5560-1	Bearpaw
	8	8	AN4-7A	Bolt
8	8		NAS1801-4-30	Bolt
8	8		NAS1149D0463J	Washer
8	16	8	MS21042L4	Nut (or MS21042-4)
8	8		MS21083N4	Nut
2	2		QS200-M40S	Hose Clamp

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Revision: **B**

Date: 18.02.01